

PF0313 with PZ0353

White Polyester Basecoat with PZ0353 Accelerator already added

DESCRIPTION & USES Extremely versatile polyester basecoat built to out perform its rivals with very good sanding characteristics, high build, excellent hiding power and option for extra long pot life. This polyester product is formulated to provide a base that when overcoated with high gloss finishes, allows for a mirror finish to be achieved.

Recommended Application:

For use as a **basecoat** under polyurethane topcoats TH4532, TH0089 & TH4401
Flat and profiled components, furniture, joinery, shop-fitting, kitchen doors

WET PROPERTIES

Solid content: 97% (approx)
Viscosity in drum: 20 seconds DIN 8 @ 20°C (approx)
Specific gravity: 1.31 kg/L (approx)
Shelf life: 3 months in sealed containers

APPLICATION

Method: Spraying conventional, airless
Mixing Ratio: Step 1) Open can of PF0313 (PZ0353 Accelerator already added) and stir thoroughly.
Step 2) Mix in Thinner as per ratio below and stir thoroughly.
Step 3) Determine which catalyst you are using.
Step 4) Mix in catalyst as per the below ratio and stir thoroughly before using.

Product	Thinner	Catalyst		
		Choose from Fast, Medium and Slow		
PF0313 Part A (PZ0353 already added)	Acetone or THIN-PE-SLOW	Fast PV3000	Medium PV2280	Slow PV2240
100 Parts	10-20 parts	2 parts	6 parts	6 parts

Coats: Up to 4 coats of mixed PF0313 may be applied, waiting 45 mins to 3 hrs between each coat.

Drying time (300g/m2):

Dust free:	30 mins at 20°C
Touch dry:	2.5 hours at 20°C
Sanding:	12 hours at 20°C (minimum)
Overcoating:	16 hours at 20°C (minimum)
Stacking:	8 hours at 20°C (minimum)

Pot Life @ 20°C: (approx)

Fast PV3000	Medium PV2280	Slow PV2240
45 mins	90 mins	2.5hrs

Application weight: 100-250 g/m2 per coat

NOTES Ensure adequate sanding (not polishing) and cleaning of the coated substrate is carried out before overcoating

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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